

ZK-320

全自动天地盖纸盒成型机
Full Automatic
Rigid Box
Making Machine



本机采用伺服控制系统、可编程PLC程序控制系统、光电伺服定位系统、人机界面控制系统，实现纸盒自动送纸、上胶、内盒纸板无需贴四角直接定位贴合、引取、裱盒、包边、折耳和折入成型动作一次性完成的特点，满足市场上的各类小规格高档精品纸盒需求。如珠宝盒、首饰盒、纪念品盒、糖果盒等。

This machine adopts servo control system, programmable PLC program control system, photoelectric servo positioning system, and man-machine interface control system to realize automatic paper feeding, gluing, and direct positioning the inner box cardboard without taping four corners, folding ears and folding-in forming are completed at one time, which meets the needs of various small-scale high-end quality boxes on the market. Such as jewelry boxes, souvenir boxes, candy boxes, etc.

产品技术参数	Specifications	
面纸尺寸	Cover paper size	
长	A	105-395mm
宽	B	95-295mm
盒子尺寸	Box size	
长	L	50-250mm
宽	W	35-150mm
高	H	10-60mm
内包边尺寸	Turn in depth size	
内包	R	10-25mm
折耳尺寸	Ear folding size	
折耳	E	12-35mm
面纸规格	Grammage	
纸板规格	Cardboard specifications	
长	A	80-340mm
宽	B	65-240mm
厚度	T	0.8-2mm

注：1. 盒子大小规格受面纸尺寸的约束；
2. 本司不提供空气压缩机；
3. 影响机器速度的几个因素：原材料，胶水和操作者的熟练程度；
4. 由于产品设计不断创新，以上数据仅供参考；如有变更恕不另行通知。

设备技术参数	Technical parameters	
速度	Speed	20-32 Pcs/min
定位精度	Precision error	±0.5mm
面纸堆放高度	Paper pile height	270mm
纸板堆放高度	Cardboard pile height	350mm
电源	Power supply	380V 50Hz
功率	Electrical power	10.5Kw
气源	Air supply	32L/min 0.4MPa
胶水桶容量	Glue tank capacity	30L
机器净重	Net weight	2820Kg
机器尺寸	Overall dimension	4300mm × 1600mm × 2400mm

Note: 1. The size of the box is restricted by the size of the cover paper;
2. The company does not provide air compressors;
3. Several factors that affect the speed of the machine: raw materials, glue and operator proficiency;
4. Due to continuous innovation in product design, the above data is for reference only; subject to change without notice.

